TACOMA

Section I – Installation Preparation

Part Number: 08586-04820 Section I – Installation Preparation

Kit Contents

| Item # | Quantity Reqd. | Description |
|--------|----------------|----------------|
| 1 | 1 | Status Monitor |
| 2 | 1 | Owner's Manual |
| 3 | 2 | Labels |
| | | |

Hardware Bag Contents

| Item # | Quantity Reqd. | Description |
|--------|----------------|-----------------------|
| 1 | 2 | Small Foam Tape Strip |
| 2 | 5 | Medium Wire Ties |
| | | |

Additional Items Required For Installation

| Item# | Quantity Reqd. | Description |
|-------|----------------|-------------|
| | | |

Conflicts

Note:

Recommended Tools

| Safety Tools | |
|----------------------------|-----------------------------------|
| Safety Glasses | |
| Safety Gloves | (Optional) |
| Vehicle Protection | Blankets, Part Boxes |
| | |
| Special Tools | |
| | |
| Installation Tools | |
| Phillips Head Screwdriver | #2 Screwdriver or Tip |
| Flat Blade Screwdriver | Small |
| 10 mm Socket | |
| Pneumatic/ Electric Wrench | |
| Torque Wrench | |
| Nylon Panel Removal Tool | |
| Side Cutters | |
| 10mm Wrench | |
| | |
| Special Chemicals | |
| Cleaner | 3M TM Prep Solvent -70 |
| | |

General Applicability

2003 - Tacoma with Remote Keyless Entry, only.

Recommended Sequence of Application

| Item # | Accessory | |
|--------|-----------|--|
| 1 | Audio | |
| 2 | V5 | |
| | | |

*Mandatory

Legend

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STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.



OPERATOR SAFETY: Use caution to avoid risk of injury



CRITICAL PROCESS: Proceed with caution to ensure a quality installation. These points will be audited on a completed vehicle installation



GENERAL PROCESS: This highlights specific processes to ensure a quality installation. These points will be audited during the accessory installation



TOOLS & EQUIPMENT: This calls out the specific tools and equipment required for this process

Section II – Installation Procedure

A. Vehicle Disassembly

Disconnect the negative battery cable.
 (Fig. A1)



i. Cover the fender before starting.



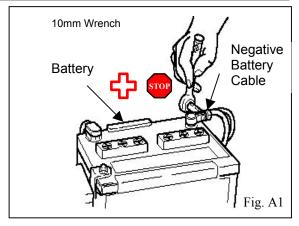
ii. Do not touch the positive terminal with any tool when removing cable.

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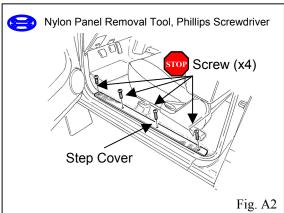
2. Remove the driver side step cover. (Fig. A2)

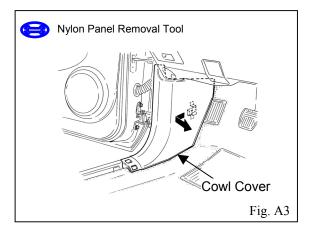


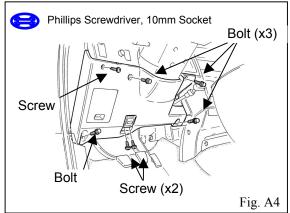
- i. Protect the seat and floor before starting.
- ii. Remove the four screws securing the cover.
- iii. Place all removed parts on protected surface.
- 3. Remove the driver side cowl cover. (Fig. A3)
- 4. Remove the hood release lever. (Fig. A4)
 - i. Remove the two screws securing the lever to the lower dash cover.
 - ii. Remove the cable from the lever.
- 5. Remove the lower dash cover. (Fig. A4)
 - i. Remove the four bolts and one screw securing the cover.



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6. Prepare a blanket, and then place the blanket over the front edge of the center console. (Fig. A5)



- 7. Loosen the bracket cover, but do not remove the cover. (Fig. A6)
 - i. Remove the two clips securing the bracket cover.

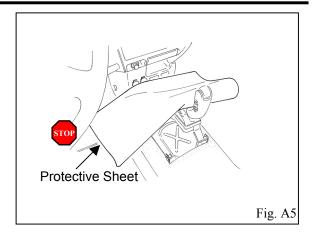
B. Upgrade V5 Installation

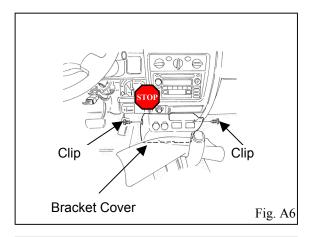
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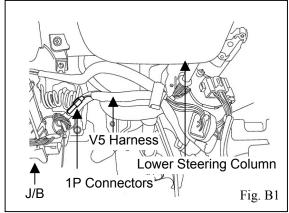
- 1. Locate and disconnect the 1P connectors, on the V5 harness below the steering column, next to the J/B on the driver's side. (Fig. B1)
 - i. Do not pull on the wires; pull on the connector.

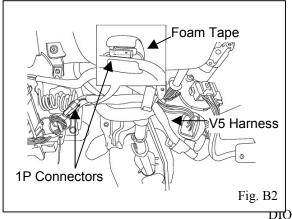
NOTE: The V5 Harness is pre-installed in the vehicle.

2. Lay the disconnected 1P connectors side by side on the vehicle harness. Wrap the connectors to the harness with one small strip of foam tape. Do not reconnect the 1P connectors. (Fig. B2)









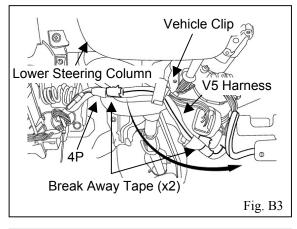
3. Remove the two strips of break-away tape securing the 4P connector branch to the V5 harness. Separate the 4P connector from the V5 harness. (Fig. B3)

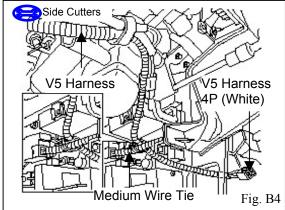
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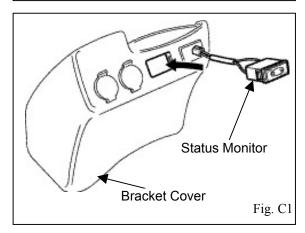
- i. Remove the 4P connector branch from the vehicle clip and then reapply the clip to secure the V5 harness.
- 4. Route the V5 harness' 4P connector toward the center console area, and then secure it to the vehicle harness with one medium wire tie. (Fig. B4)

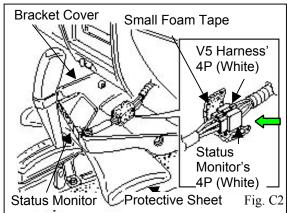
C. Status Monitor Installation

- 1. Remove and discard the knockout cover from the bracket cover. (Fig. C1)
- 2. Install the Status Monitor to the bracket cover. (Fig. C1)
 - 3. Plug in the V5 harness' white 4P connector to the Status Monitor's white 4P connector. (Fig. C2)
- i. Verify the connectors are plugged in securely.
- 4. Wrap the white 4P connectors with one small strip of foam tape. (Fig. C2)

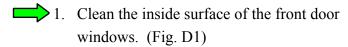


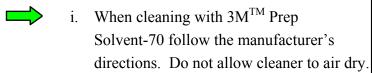


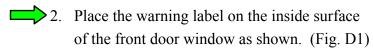


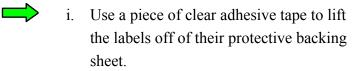


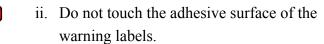
D. Warning Label Installation





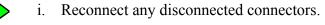


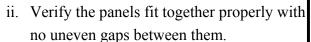




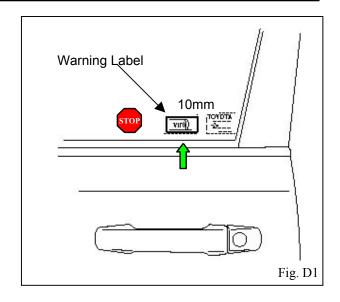
E. Completing the Installation

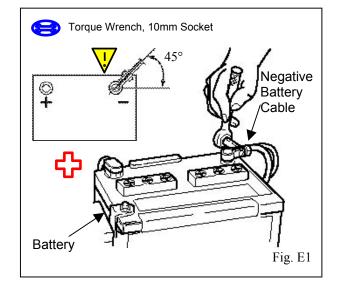
1. Complete the reassembly of the vehicle.





- 2. Clean up and remove any trash.
- 3. Reconnect the vehicle's negative battery cable. (Fig. E1)
- i. Position the negative battery terminal at an angle of 45° to the battery as shown.
 - ii. Tighten the nut with 4.1 N•m (36 lbf•in) of torque.
 - iii. Do not touch the positive terminal with any tool when replacing the cable.
- 4. Leave the owner's manual and warranty card in their protective bags and place them in the glove box.





the arming



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Section III – Functional Verifications

| V | | | |
|--------|---|----|---|
| | Check: | | Look For: |
| Access | sory Function Checks | | |
| | Press and release the remote control's lock button to start the system's arming process. | 1. | The tail and marker lights flash once. The buzzer chirps once. All doors lock. The Status Monitor's LED lights up. |
| | Wait 30 seconds. | 2. | After 30 seconds, the LED starts flashing; the system is now armed. |
| | Press and release the remote control's unlock button to disarm the system. | 3. | The tail and marker lights flash twice. The driver's door unlocks. The buzzer chirps twice The LED stops flashing. The interior lights turn on. |
| | Open the driver's door, insert the key into | | |
| | the ignition switch and turn it to "ON". | | |
| | Roll down all the windows, remove the | | |
| | key and exit the vehicle. | | |
| | Arm and disarm the system with the remote again, then wait 30 seconds. | 4. | The doors automatically relock. The system automatically starts the arming process. |
| | Press and release the remote control's unlock button again to stop the arming process. | 5. | Refer to step # 3. |
| | Insert the key into the driver's door key cylinder and turn it toward the front of the vehicle to start the arming process. | 6. | All doors lock. The LED lights up. |
| | Wait 30 seconds. | 7. | After 30 seconds, the LED starts flashing; the system is now armed. |

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|---|----------------|
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Section III – Functional Verifications

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| Check: |
|---|
| Reach inside and manually unlock the |
| driver's door to trigger an alarm. |
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| |
| |
| M 11 1 1 4 1: 1 1 |
| Manually unlock the driver's door again and |
| hold it unlocked, open the door, then sit in the driver's seat. |
| tile driver's seat. |
| |
| |
| |
| Insert the key into the ignition switch and |
| turn it to "START" to stop the alarm. |
| |
| |
| Turn the key back to "LOCK", remove it, |
| and then exit the vehicle. |
| With the door open, press the lock switch on |
| the door to lock the doors, then close the |
| door to start the system's arming process. |
| Wait 30 seconds. |
| |

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Look For:

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8. The driver's door automatically relocks.

The horn sounds repeatedly.

The headlights flash repeatedly.

The tail and marker lights flash repeatedly.

The LED lights up.

The interior lights turn on.

9. The driver's door lock attempts to lock repeatedly.

The horn continues to sound repeatedly.

The headlights, taillights and marker lights continue flashing.

The LED remains on.

The interior lights remain on.

10. The horn stops sounding.

All the lights stop flashing and/ or turn off.

The LED turns off.

The starter cranks and the engine starts.

11. All doors lock.

The LED lights up.

12. After 30 seconds, the LED starts flashing; the system is now armed.



Section III – Functional Verifications

| Check: |
|---|
| Reach inside and manually unlock the front |
| passenger's door to trigger an alarm. |
| |
| |
| |
| For D-cab "only," climb into the rear |
| passenger area, then close the door. |
| Press and release the remote control's unlock |
| button to stop the alarm. |
| |
| Press and release the remote control's lock |
| button to start the arming process, then wait |
| 30 seconds until the system is armed. |
| Unlock and open one of the rear passenger |
| doors to trigger an alarm. |
| Repeat the above steps with the other rear |
| passenger door and back door (if equipped). |
| Roll up all windows, remove the key and |
| exit the vehicle. |
| Press and release the remote control's lock |
| button to start the arming process. |
| Wait 30 seconds. |
| |

Look For:

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13. The front passenger's door relocks.The horn sounds repeatedly.The headlights flash repeatedly.The turn signal lights flash repeatedly.The LED lights up.

14. The horn stops sounding.All the lights stop flashing.The LED turns off.

15. Refer to step #1 and #2.

16. Refer to step #13.

17. Refer to step #15 and #16.

18. Refer to step # 1.

19. After 30 seconds, the LED starts flashing; the system is now armed.



Section III – Functional Verifications

Section III – Functional Verifications

Check: Look For: Perform the following check in a temperature-controlled environment $(50^{\circ} - 90^{\circ} \text{ F.})$ Using the tip of a key, tap the center of the 20. The horn sounds repeatedly. The headlights flash repeatedly. driver's door window to trigger the "warn The turn signal lights flash repeatedly. away " alarm. The LED lights up. **NOTE:** Adjust as necessary by increasing the GBS setting to the next level if the alarm does not trigger during the functional verifications. **NOTE:** If you do not disarm the system, the alarm will last 20 seconds. It is not necessary to check the alarm duration. 21. The horn stops sounding. Insert the key into the driver's door key All the lights stop flashing and/or turn off. cylinder and turn it toward the back of the The status monitor's LED turns off. vehicle to stop the alarm. Vehicle Function Checks Confirm electrical system is functioning Perform standard electrical system function correctly. checks.